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TI Method of production of cellular nonautoclave **concrete** for wall members
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CLASS

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AB The method includes proportioning of **cement**, silica component, gas-forming agent, additives, and **water** followed by stirring the mix simultaneously with hydromech. activation; additives are proportioned addnl.; duration of the activation is 5 to 10 min; gas-forming agent is introduced in 2-3 min before mixing completion. The mix for production of nonautoclave aerated **concrete** containing **cement**, silicate component in the form of **fly ash** from thermoelec. power plants or fine sand, building **gypsum**, gas-forming agent, **plasticizer**, and **water**. The gas-forming agent is aluminum powder or paste. the activating additive is soda sulfite waste of **alumina** production process or another product containing sodium sulfate. The **concrete** mix contains **cement** 48-52, silica component 10-14, **water** 35-37.5, gas-forming agent 0.04-0.06, building **gypsum** 1.2-1.4, activating additive 1.2-1.4, and **superplasticizer** S-3 0.25-0.35 weight%. The method provides fast hardening of the mix, and enhanced strength and d. of **concrete**.
ST cellular **concrete cement fly ash** **gypsum** silica
IT **Concrete**

48-52 – Cement
35-37.5 – water
10-14 – fly ash (silica compnt)
– superplasticizer [plasticizer]